



**Quality Operating Guidelines
Customer Ingredient Specifications**

**TITLE: INTERMEDIATE MOISTURE SWEETENED DRIED CRANBERRIES
(25LB INTERMEDIATE MOISTURE SLICED SDC)**

UPC 98001

DATE: 23 APRIL 2020

SUPERSEDES: 05 NOV 2019

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PRODUCT DESCRIPTION:

Sweetened dried cranberries are produced by infusing a sucrose syrup into sliced superior grade cranberries, prepared from the sound mature berries of the commonly cultivated cranberry plant (Genus/species- *Vaccinium macrocarpon*), until a specific equilibrate Brix range is reached. The product is then dried to moisture specification, and lightly sprayed with oil. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS	TOLERANCE	METHOD
Moisture	9% - 12%	Karl Fischer
Retained on 5/8" mesh screen.	5% maximum	Rotap, 1 minute
Thru US #4 screen	1.0% maximum	
Oil	1.0% maximum	Hexane Extraction
Color	Typical uniform cranberry red	Visual
Flavor and Odor	Typical tart, fruit flavor and aroma with no off-flavors or odor	Sensory
MICROBIOLOGICAL: (Micro values are not reported on each lot or the Certificate of Analysis)		
Yeast	<100 cfu/g	Microbiological methods as described by the Association of Official Analytical Chemists (AOAC), American Public Health Association (APHA), NCh, or BAM (Bacteriological Analytical Manual, FDA)
Mold	<50 cfu/g	
Aerobic Plate Count	<500 cfu/g	
Foreign Material - The product goes through optical sorters, metal detectors, and other means of removing foreign material during the production process to ensure the product is free of any foreign materials.		

PACKAGING

Enclosed in a non-sealed 2-mil high-density polybag inside a corrugated box sealed with tamper security evident tape.

Net weight: 25 lbs (11.34 kg)

LABELING

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date (month/day/year) and/or lot number, best before date, Kosher- O.U., Halal - crescent M, Ocean Spray® name and address.

INGREDIENT STATEMENT*

Cranberries, Sugar, Sunflower Oil

*based on wet weight composition

STORAGE RECOMMENDATIONS

Store in a cool, dry atmosphere not to exceed 65°F.

EXPECTED SHELF-LIFE

24 months @ <65°F.

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